

vestige

duple clear 24

Transparent and liquid lab addition silicone used for fluid composite injection moulding

Description

Transparent and liquid vinylpolysiloxane. Suitable for counter-molding in the molding techniques of fluid composites with transparent flask. Exceptional transparency, high resistance to tearing.

Indication

Fluid composite injection moulding.

Warnings

The surfaces of the model to be duplicated must absolutely be cleaned from any residual to avoid contamination. For precaution it is recommended to degrease with solvent (alcohol or acetone). The models must be dry before proceeding to the casting of the silicone. Verify the suitability of the flask dimensions.
Do not invert the caps of the jars.
The mixing ratio is 1:1, respect the proportions.

Instruction for use

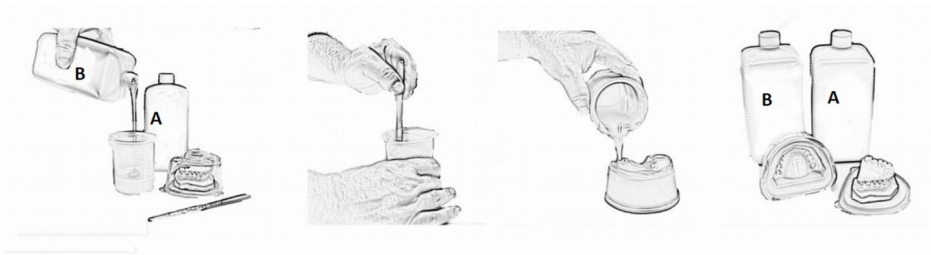
Manual mix: dose same volume or identical weight of the two components in a clean cylindrical container. Carefully mix for around 1 minute with a spatula until to get a homogeneous colour.
Slowly cast **Vestige duple clear 24** from a height of around 20 cms to eliminate air bubbles englobed during the mixing. The maximum pouring time is 5 minutes at room temperature (23°C/73°F).
In 30 minutes from the start of the mix, **Vestige duple clear 24** is ready. Open the flask and carefully remove the model.
Automatic mix: in the case of automatic mixers, follow the manufacturer instructions

Conservation

Store **Vestige duple clear 24** in a dry place at temperature around 5-27°C (41-80 °F).
Vestige duple clear 24 is guaranteed for 24 months. See batch number and expiration date on the packaging.

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Technical data	Vestige duple clear 24
Mixing ratio	1:1
Mixing time	1'
Total working time (23°C)	5'
Setting time (23°C)	30'
Hardness	24 Shore "A"
Linear dimensional change	< 0,05%



Mixing
ratio B+A= 1:1

Mixing
time 1 min.

Working
time 5 min.

Setting
time 30 min.

Standard packaging:

REF 1L6200 Vestige duple clear 24 2x1 Kg. Jar (A+B)

Limitation of the responsibility: The indications related to the products TRAYART, both in oral form and written, are founded on the knowledge and experience acquired in dental field. The professional users are kept however to follow the indications for the use and to verify the fitness of the product according to the type of application. The professional user is assumed all the responsibilities for the consequential risks from a non correct use of the products TRAYART. A possible defectiveness of the products limits the responsibility of the manufacturer to the value of the products used by the professional.

ONLY FOR DENTAL USE